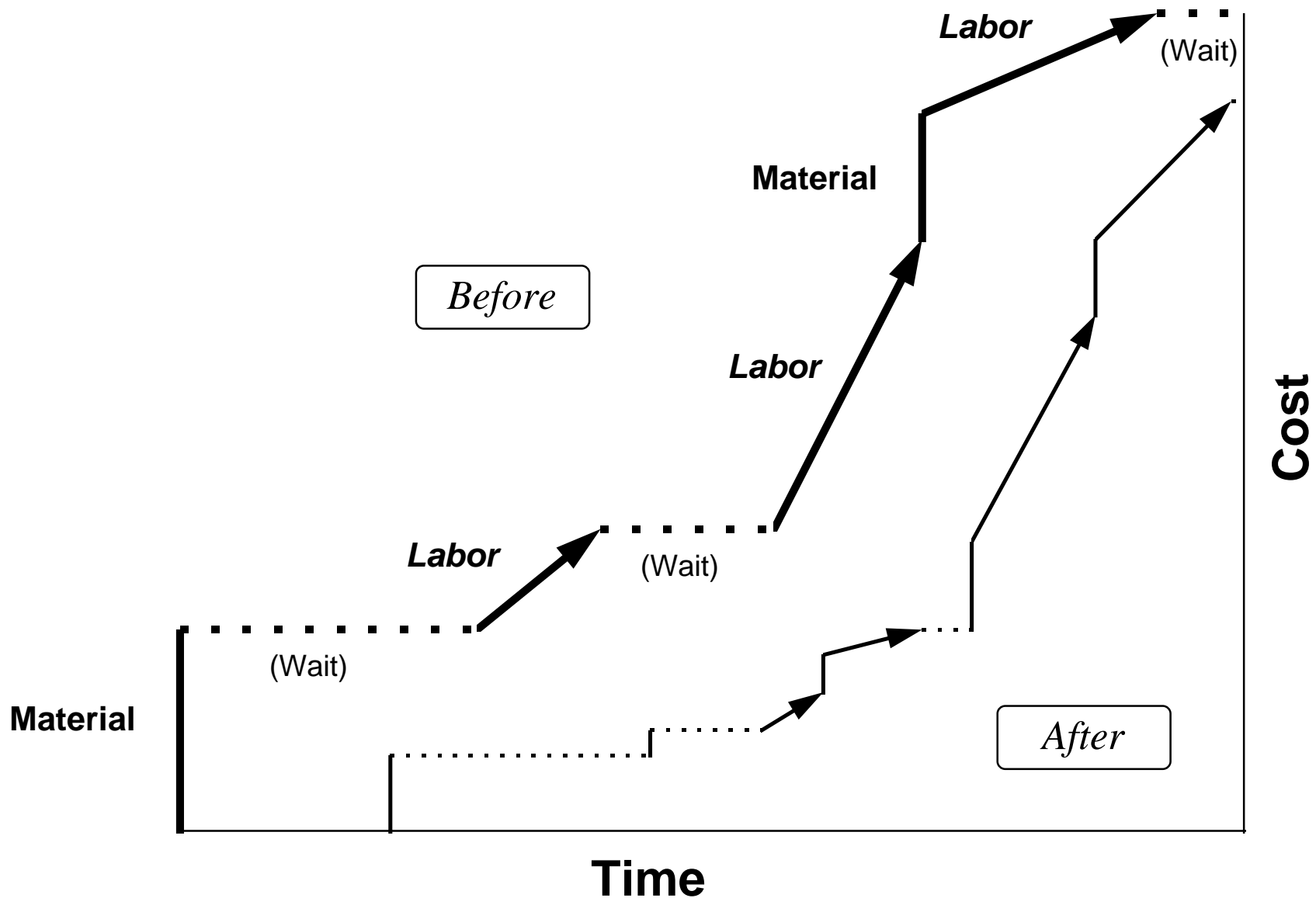


Order Fulfillment Profile



Cost build-up before and after Value Analysis and Re-engineering