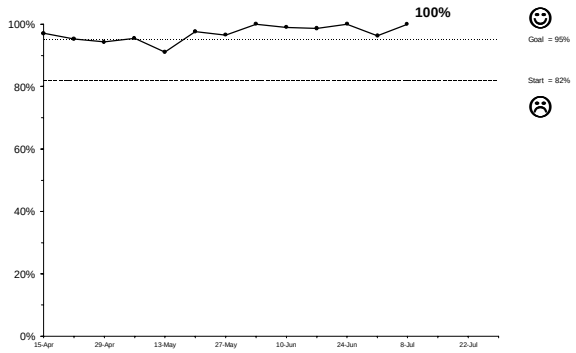
On-Time Delivery



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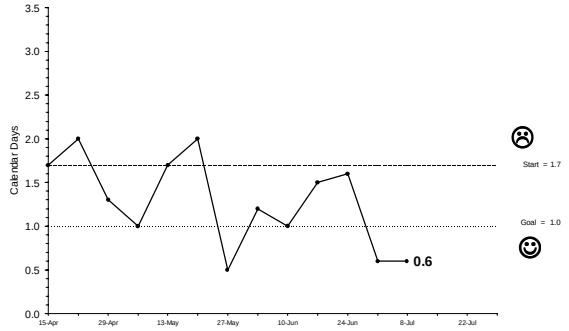
Cycle Time - Shipping



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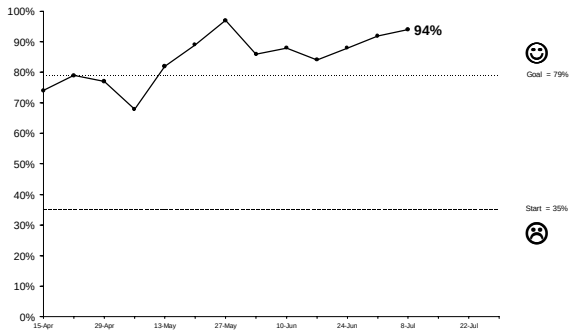
First Pass Yield



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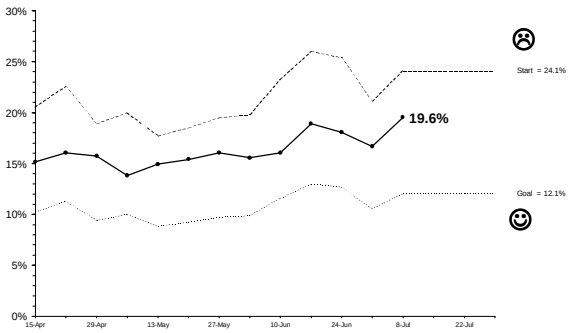
WASTE - Total Plant

(MIX and Order-Size Adjusted Start & Goal)



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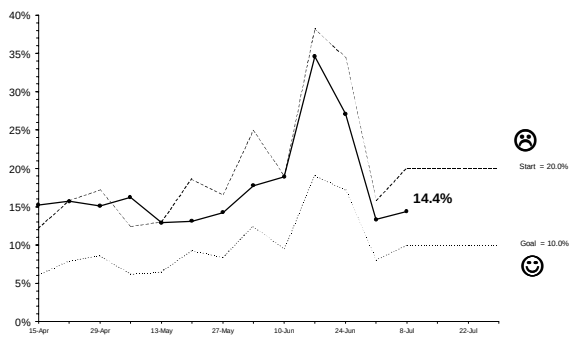
WASTE - Custom Jobs

(MIX and Order-Size Adjusted Start & Goal)



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WASTE - Standard Jobs

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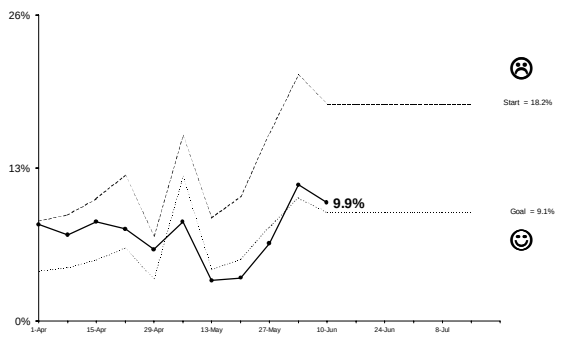

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